

IN THE CLAIMS:

Please cancel Claims 1 to 35, 39, 40, 42 and 43.

Please amend Claim 36.

36(Currently Amended). A method of employing an extrusion nozzle head for extruding sealant material from within a nozzle inlet channel to a recessed space at one end of an interior chamber of a nozzle outlet channel for extruding sealant material from a nozzle outlet opening to a U-shaped receiving channel of an insulated glass assembly, said U-shaped receiving channel being defined by two panes of glass and a spacer frame, comprising the steps of:

- a) aligning the extrusion nozzle head within the U-shaped receiving channel to be spaced from the two panes of glass and the spacer frame in a non-contact manner;
- b) extruding the sealant material from the nozzle inlet channel to the recessed space at one end of the interior chamber of the nozzle outlet channel to the nozzle outlet opening of the extrusion nozzle head by pressure applying means;
- c) controlling the pressure of said pressure-applying means for filling the U-shaped receiving channel with the extruded sealant material along the perimeter of the insulated glass assembly; and
- d) moving said extrusion nozzle head along all sides of the insulated glass assembly.

37(Original). A method in accordance with Claim 36, wherein the step of controlling the pressure of the sealant material further includes the step of applying the sealant material to provide a smooth finished surface of sealant material within the U-shaped receiving channel.

38(Original). A method of employing first and second extrusion nozzle heads for applying sealant material within a U-shaped receiving channel of the first, second, third and fourth sides of an insulated glass assembly, said U-shaped receiving channel being defined by two panes of glass and a spacer frame, comprising the steps of:

- a) moving said first extrusion nozzle head along the first side of said insulated glass assembly to apply said sealant material thereto;
- b) simultaneously moving said first and second extrusion nozzle heads along the second and fourth sides of said insulated glass assembly to simultaneously apply said sealant material thereto; said second and fourth sides being opposite to each other; and
- c) moving said first extrusion nozzle head along the third side of said insulated glass assembly to apply said sealant material thereto.

41(Original). A method in accordance with Claim 36, wherein the step of extruding the sealant material from the nozzle head includes the step of moving the sealant material from the bottom of the interior chamber, through said interior chamber, to the top of interior chamber.